
Renewable Resources as Feedstock

Jürgen O. Metzger
University of Oldenburg

<http://www.chemie.uni-oldenburg.de/oc/metzger>

Agenda 21

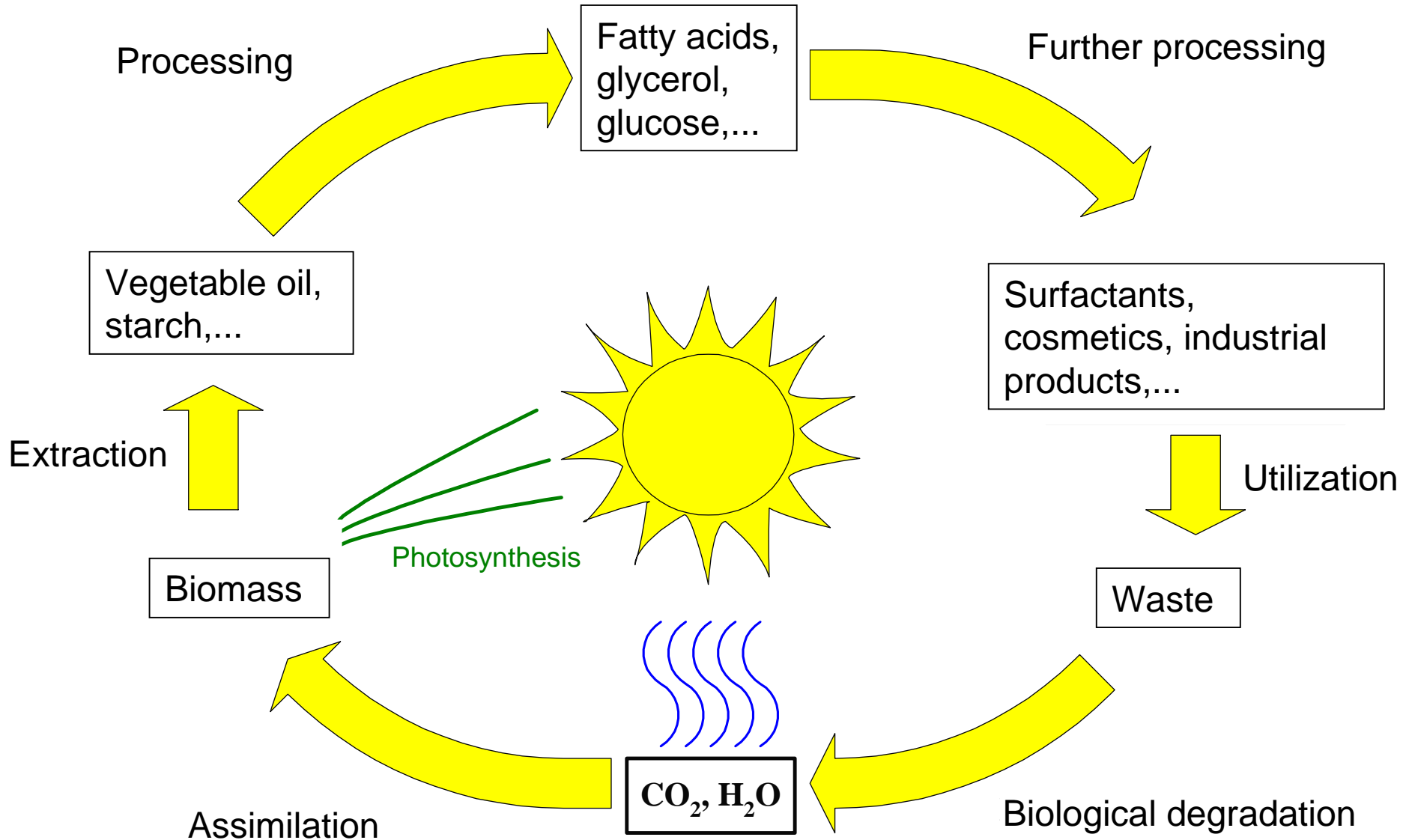
Chapter 4 CHANGING CONSUMPTION PATTERNS

4.18. (e)

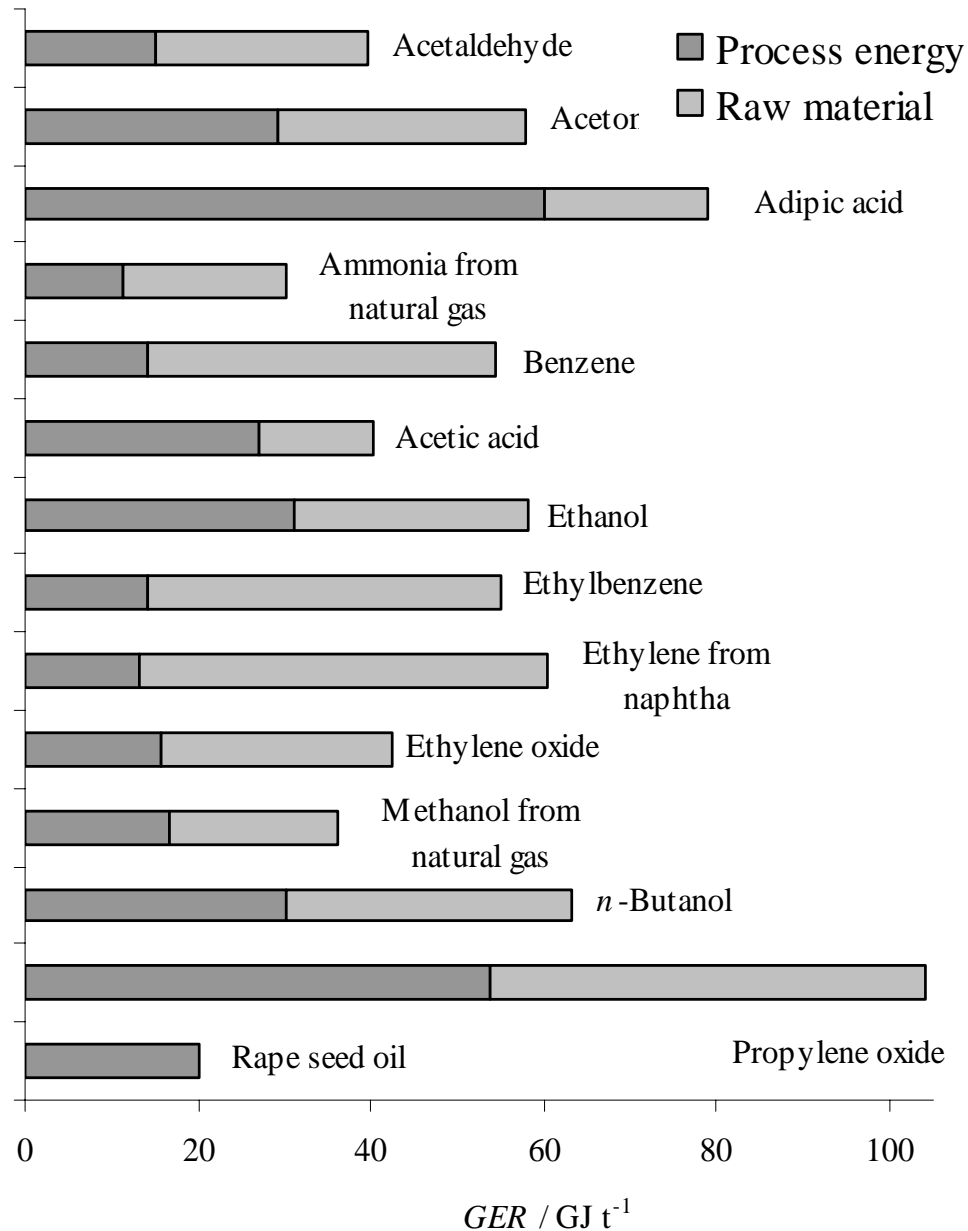
Encouraging the **environmentally sound and sustainable use of renewable natural resources.**

<http://www.bmu.de/fset1024.php>; <http://www.un.org/esa/sustdev/>

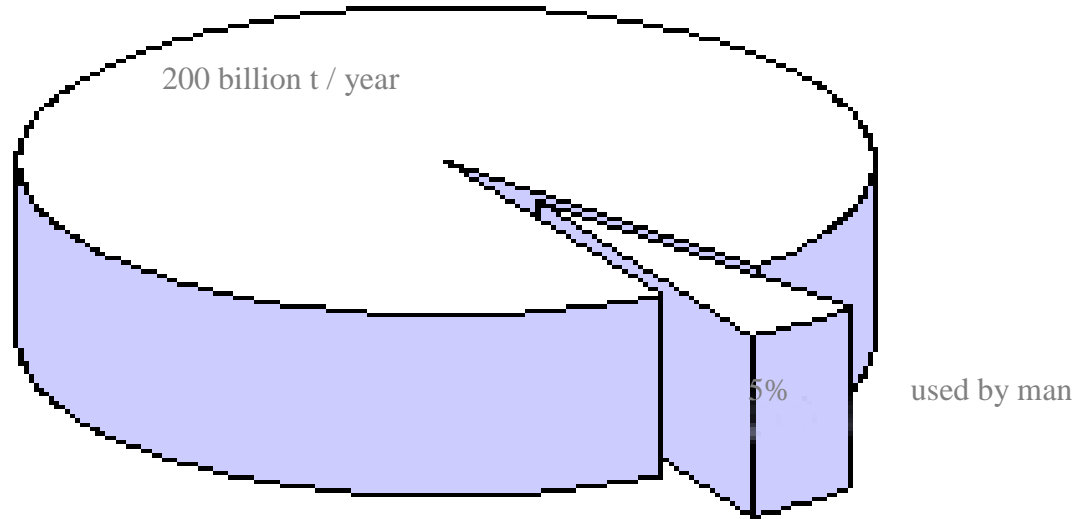
Biomass Cycle



Gross Energy Requirements of Important Base Chemicals



Biomass

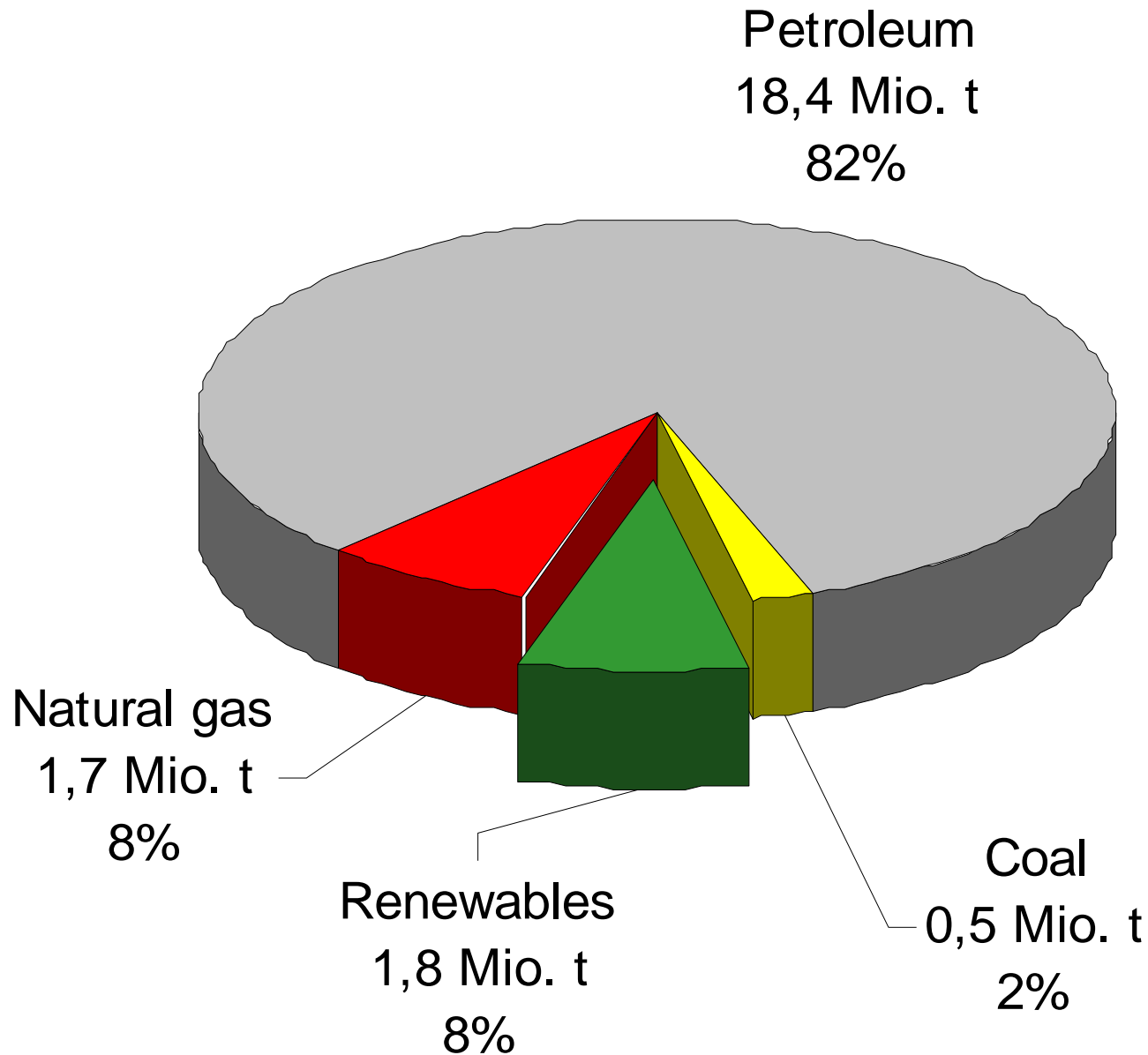


Carbohydrates 75 %

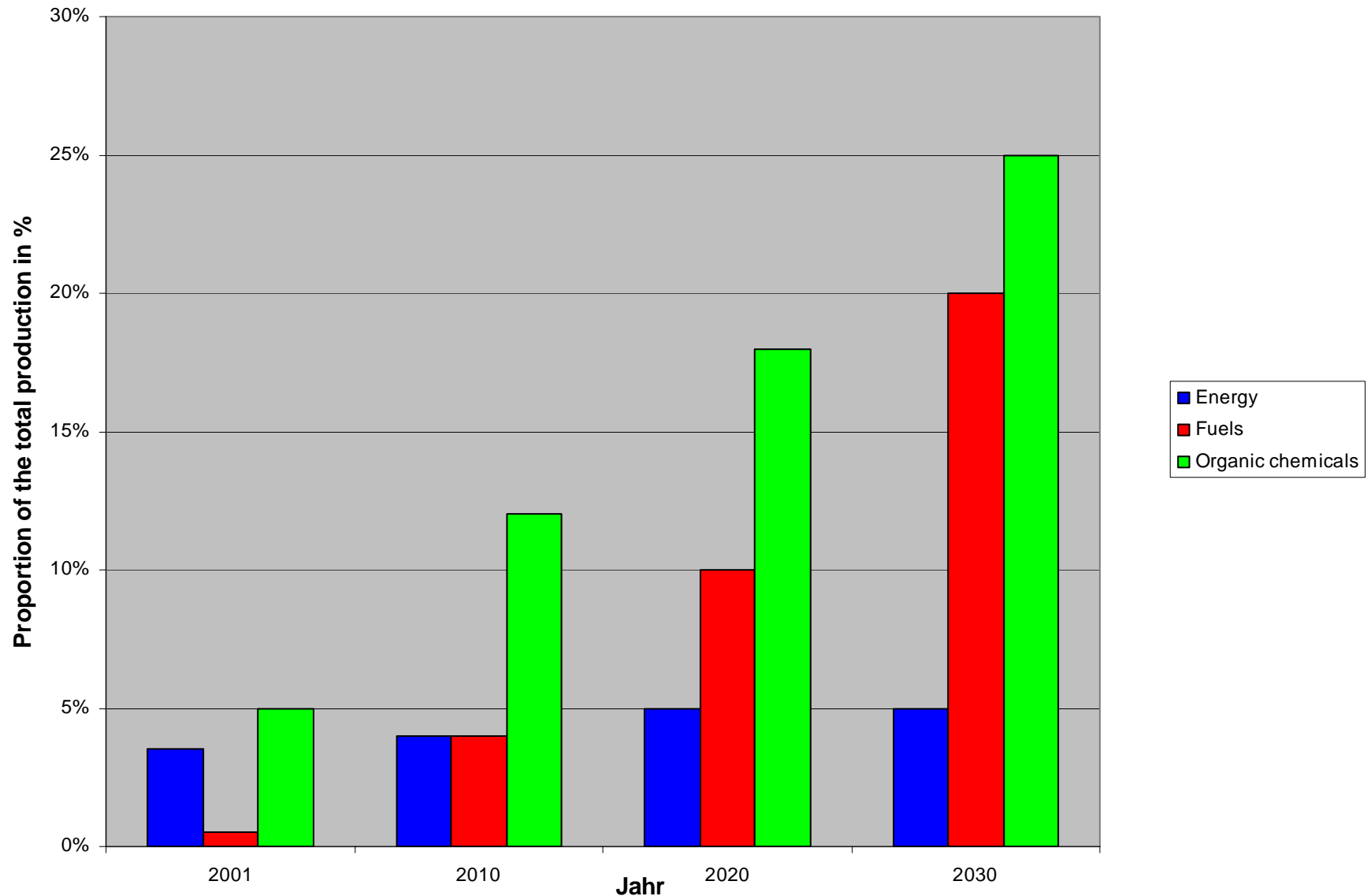
Lignin 20 %

Fats, Proteins,
Terpenoids, etc. 5 %

Feedstocks of the Chemical Industry in Germany (1991)

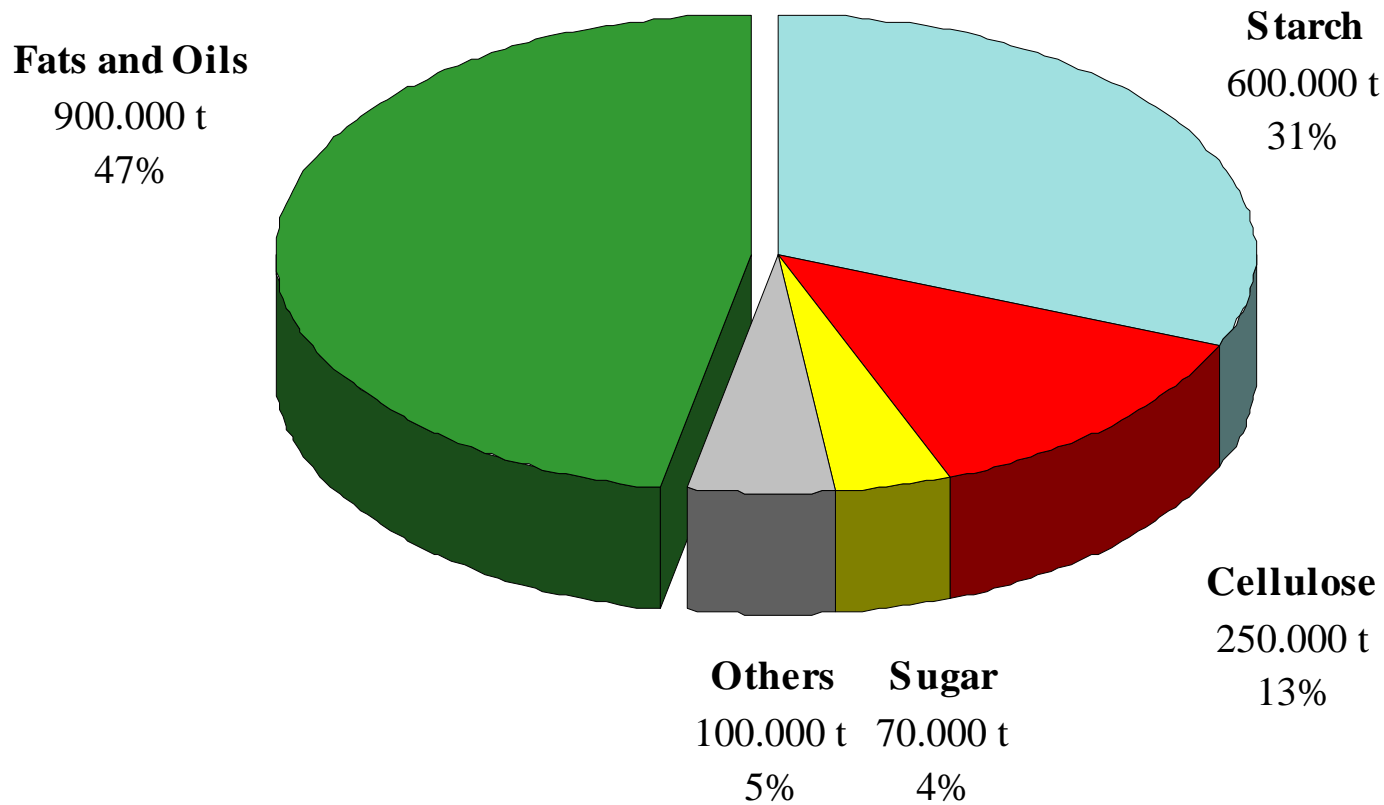


Targets of Biobased Products in the USA



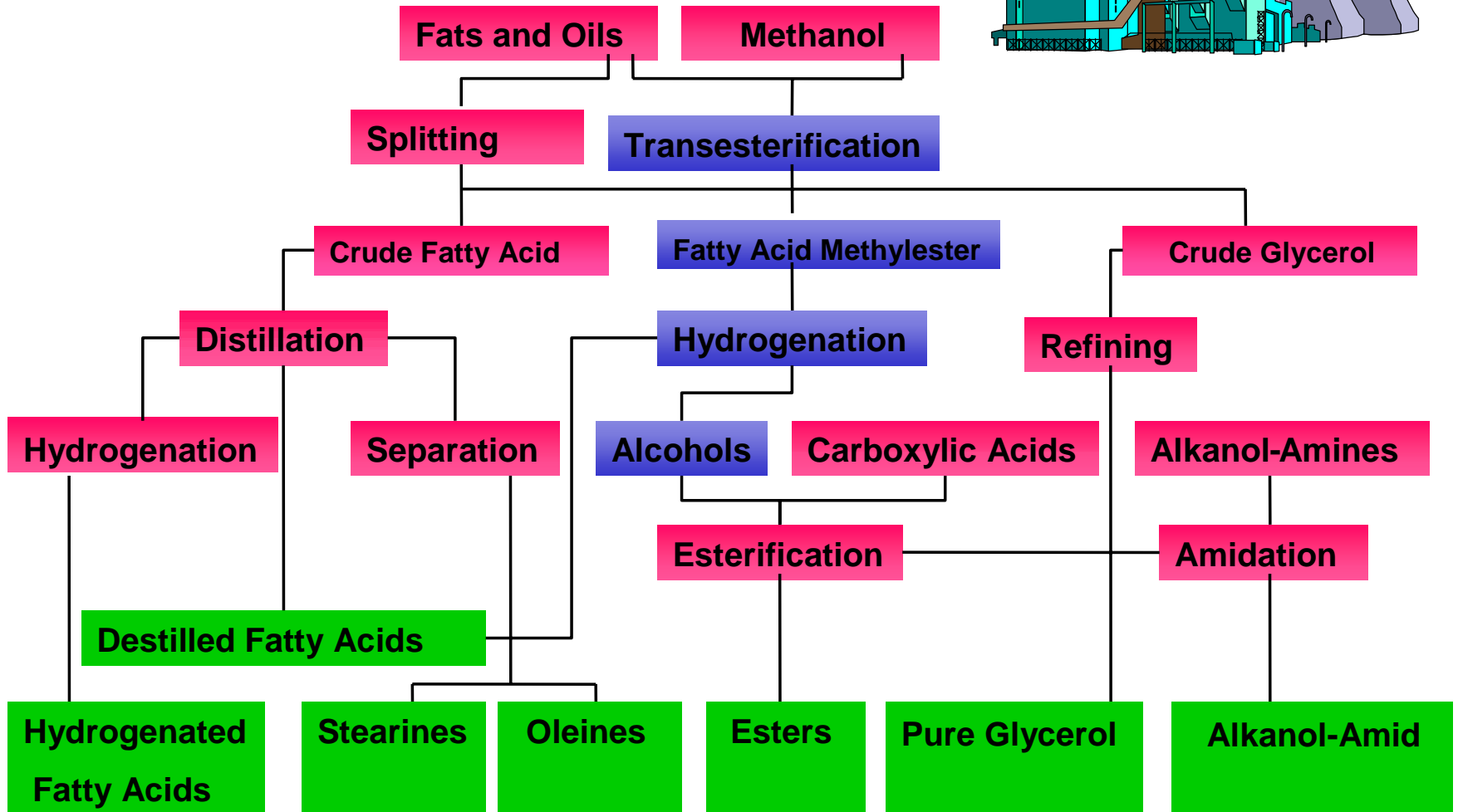
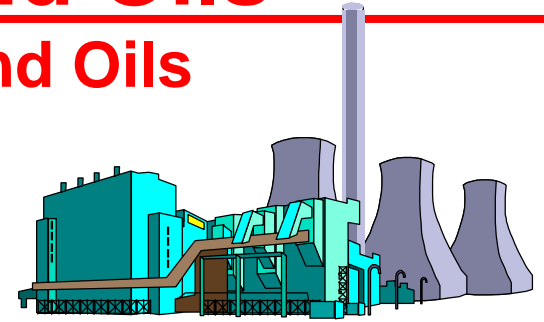
Vision for Bioenergy & Biobased Products in The United States, Biomass Research and Development Technical Advisory Committee, October 2002, http://www.bioproducts-bioenergy.gov/pdfs/BioVision_03_Web.pdf.

Renewable Feedstocks of the Chemical Industry in Germany (2002)



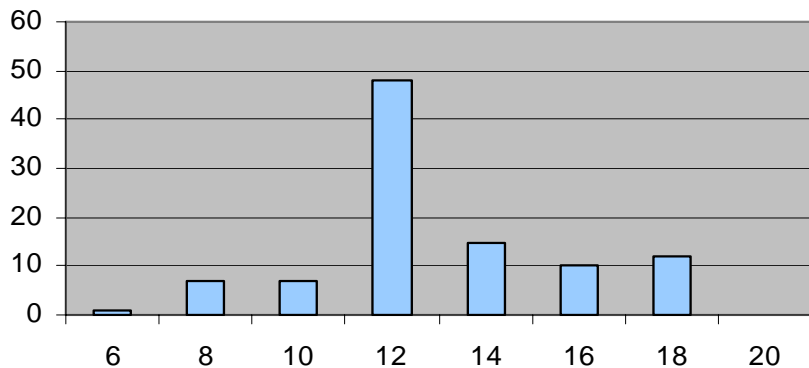
Treatment of Fats and Oils

Production Tree of Fats and Oils

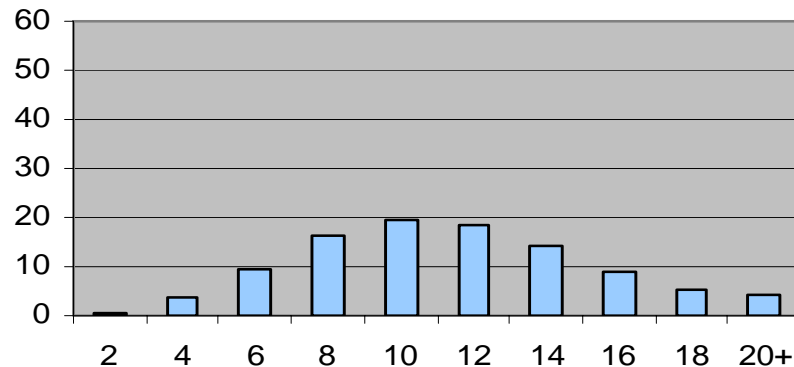


Fatty Alcohol Compositions by Different Processes

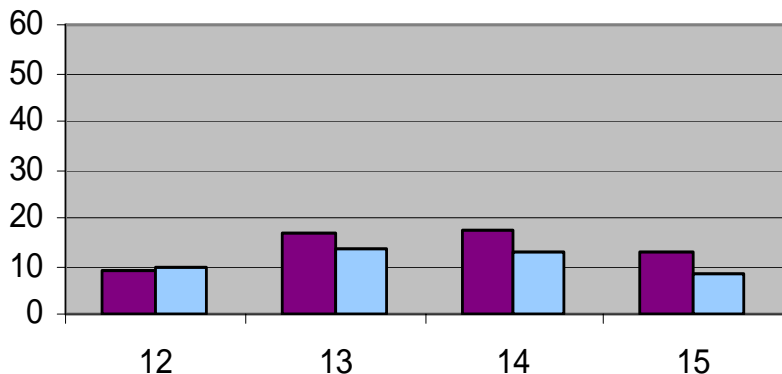
Alcohols based on Coconut Oil by High Pressure Hydrogenation



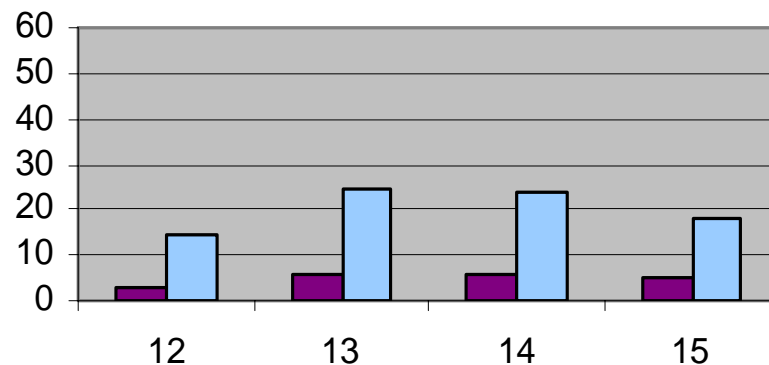
Alcohols based on Ethene by the Ziegler-Atfol-Process



Alcohols based on Statistical n-Olefins by the Oxo-Process



Alcohols based on alpha-Olefins by the Modified Oxo-Process



Propylene oxide

4 Mill. t/a Propylene oxide

Polyether polyols (for polyurethanes) 70%

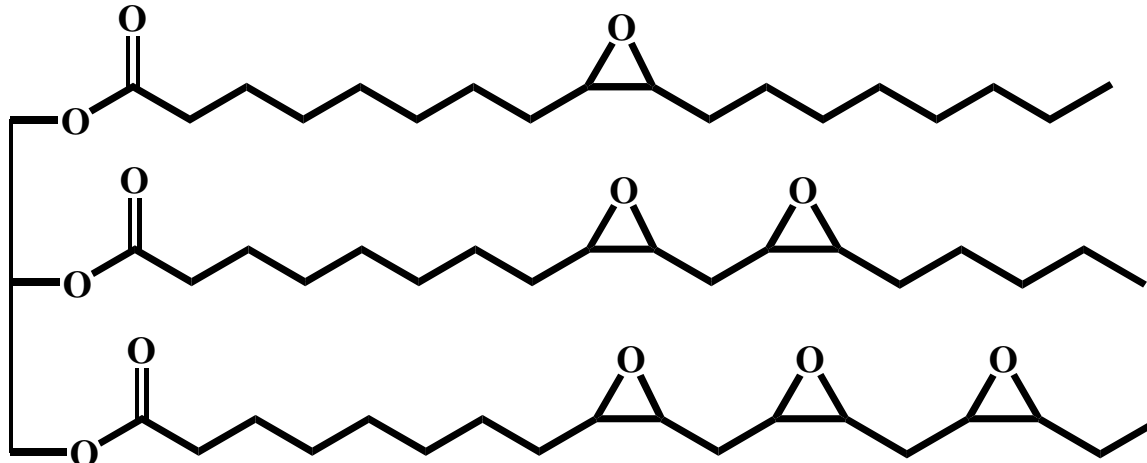
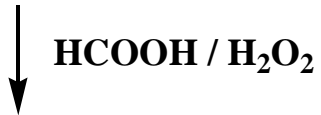
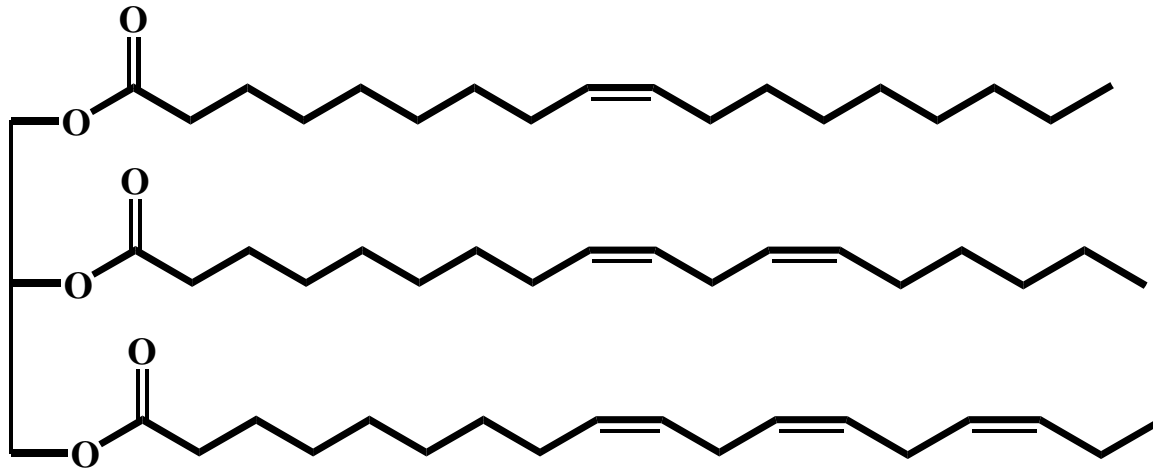
Propylene glycol (for polyesters) 22%



Renewable feedstocks

- **Carbohydrates**
- **Oils and fats**
- **Proteins**
- **Lignins**

Epoxidation of a Vegetable Oils



Cationic Photopolymerization of Linseed Oil Epoxide

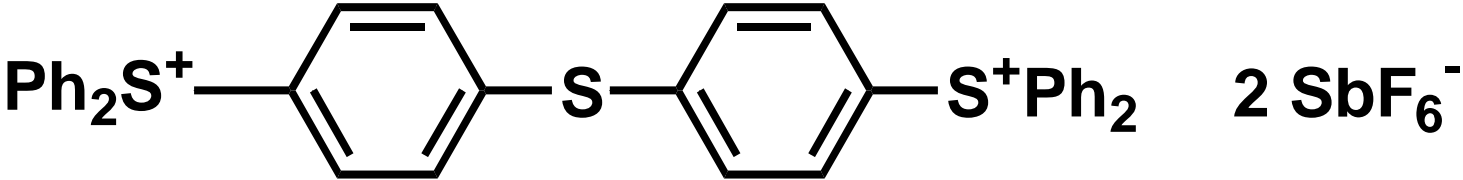
Linseed oil epoxide



Coating

No solvents, no VOCs!!!

Initiator:



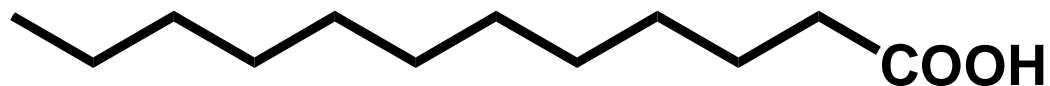
Adipic Acid Produced from the Seed Oil of Coriander Sativum



Petroselinic acid



+ O₂/Catalyst



Lauric acid

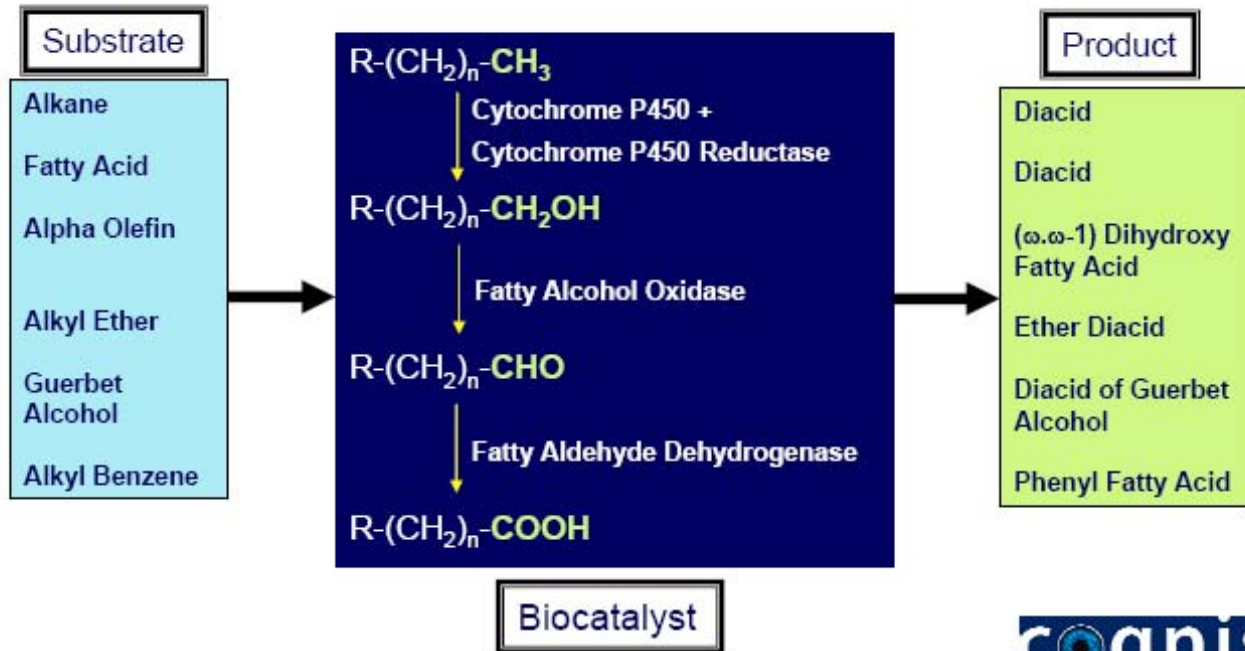


Adipic acid

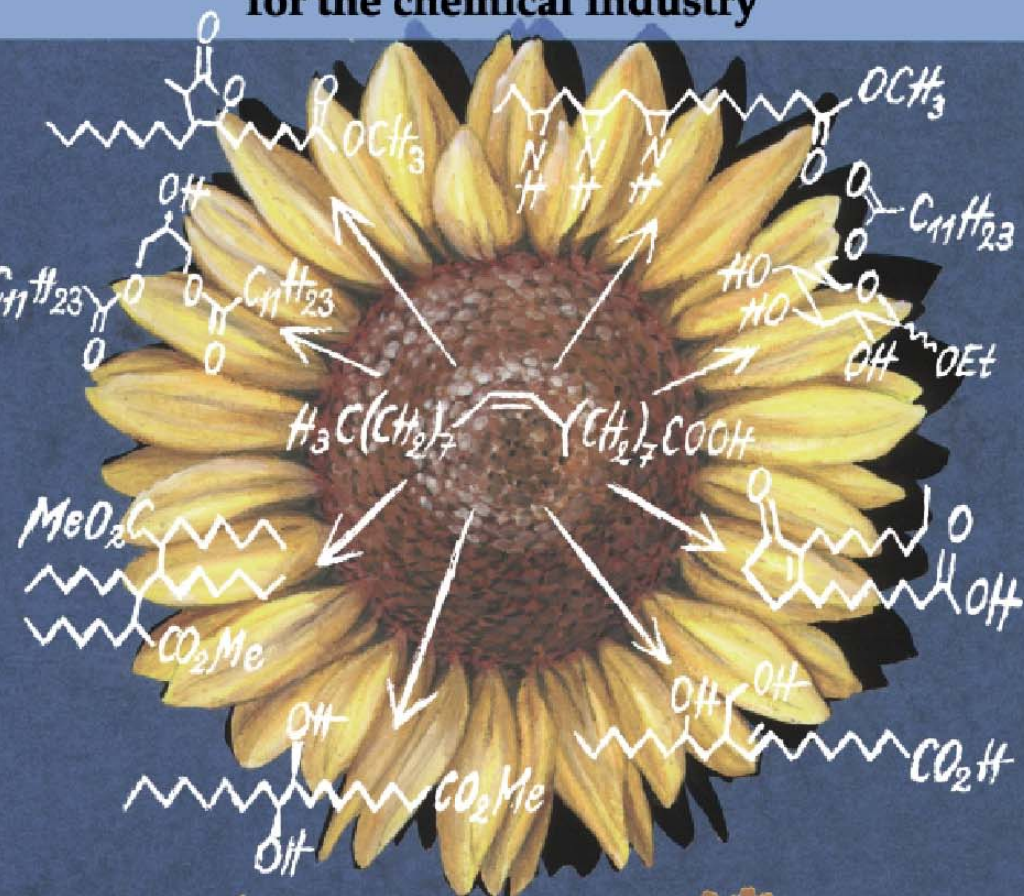
Biotechnological selective Oxidation of Methyl Groups

Technology Summary

- Cognis uses a metabolically-engineered strain of *Candida tropicalis* to oxidize a terminal methyl group on the end of an aliphatic carbon chain.

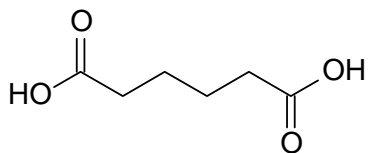


New syntheses with oils and fats as renewable raw materials for the chemical industry

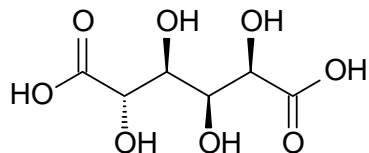


U. Biermann, W. Friedt, S. Lang,
W. Lühs, G. Machmüller, J.O. Metzger,
M. Rüschen, Klaas, H.J. Schäfer,
M.P. Schneider, *Angew. Chem.Int.Ed.*,
2000, 39. 3675-3677.

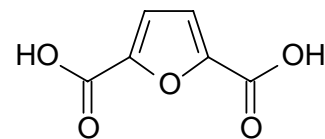
Monomers for Polyamides of the Nylon-6,6 Type:



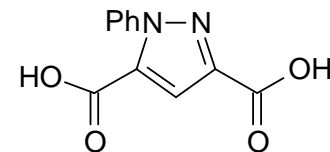
Adipic Acid



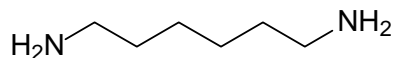
D-Glucaric Acid



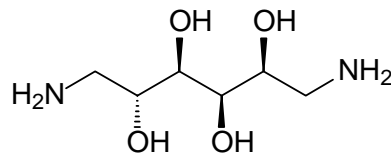
Furan-2,5-dicarboxylic Acid



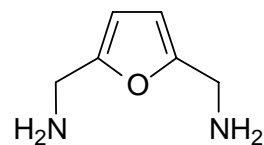
Pyrazol-3,5-dicarboxylic Acid



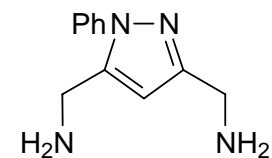
Hexamethylenediamine



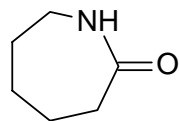
2,6-Diamino-glucitol



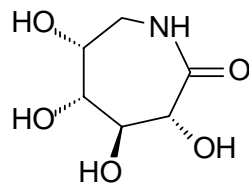
2,5-Di-(aminomethyl)-furan



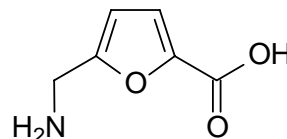
3,5-Di(aminomethyl)-pyrazol



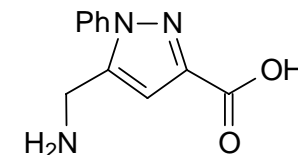
ε-Caprolactam



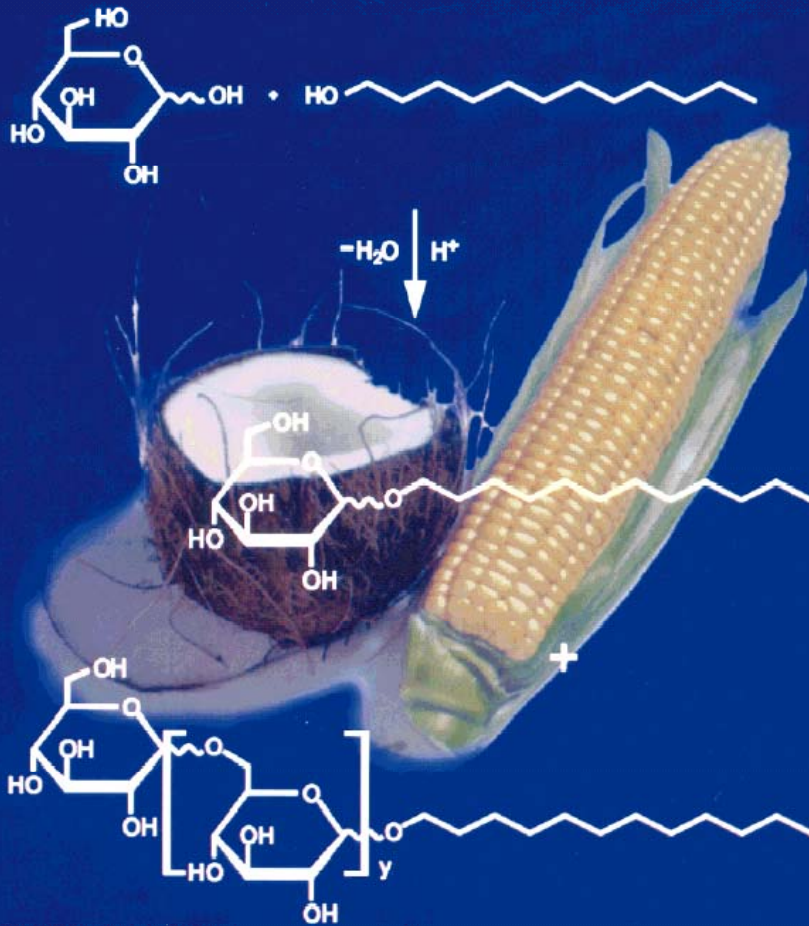
6-Aminoglucono-Lactam



5-Aminomethyl-furoic Acid



5-Aminomethyl-pyrazolic Acid



Kokosöl und Maisstärke sind die Rohstoffbasis in der technischen Synthese von Alkylpolyglycosiden.

Production 70,000 t/a

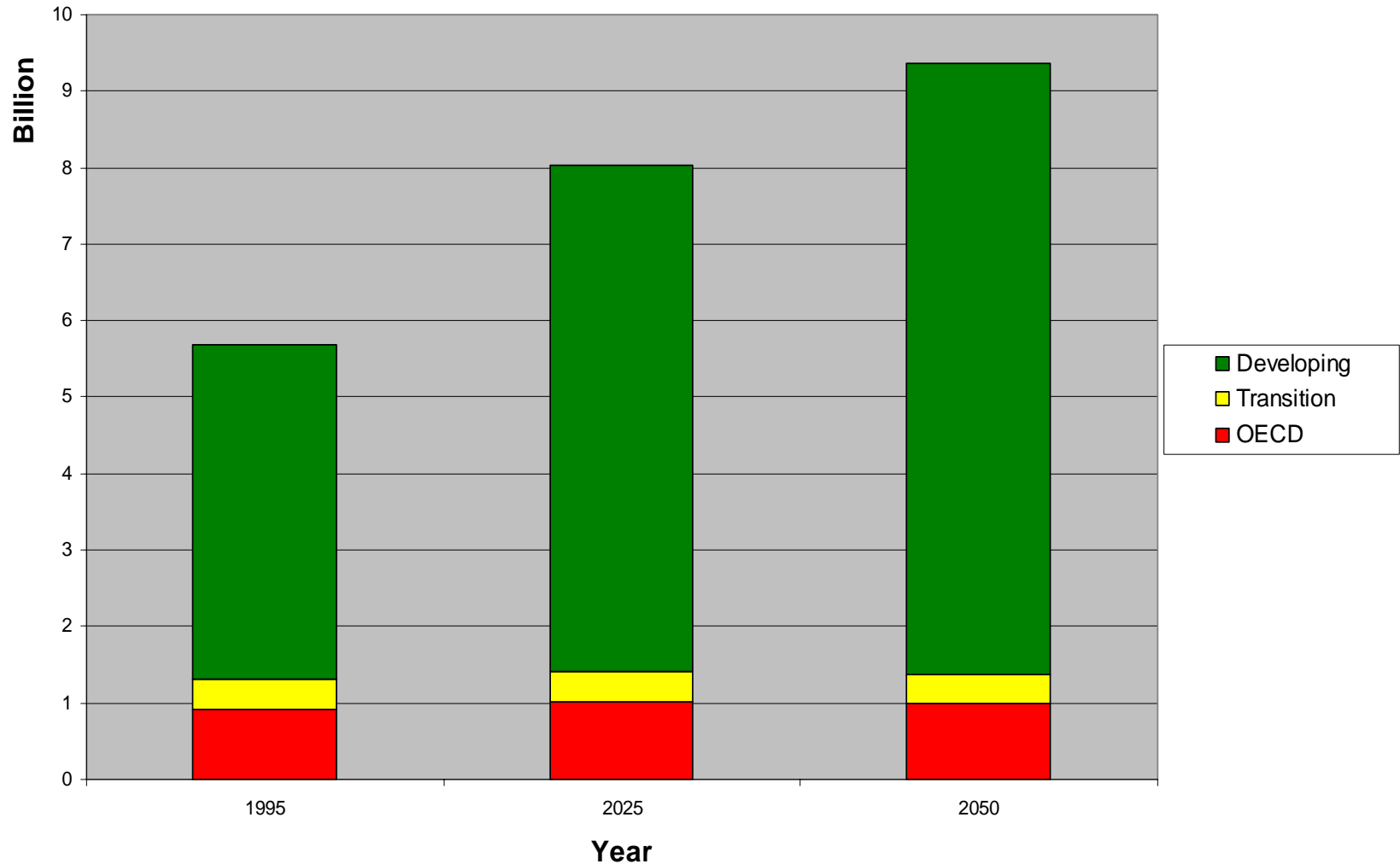
W. von Rybinski, K. Hill,
 Angew. Chem. **1998**, *100*, 1394–1412.

GDCh and Renewable Raw Materials

Most products obtainable from renewable raw materials may at present not be able to compete with the products of the petrochemical industry, but this will change as oil becomes scarcer and oil prices rise. **The German Chemical Society calls on governments to step up promotion of the necessary basic research** and to create frame conditions that encourage the kind of private-sector research that would make sustainable substitute processes and products ready in good time.

Position paper of the GDCh presented to the governments of the countries participating in the World Summit on Sustainable Development in Johannesburg, **2002**.

Development of Global Population

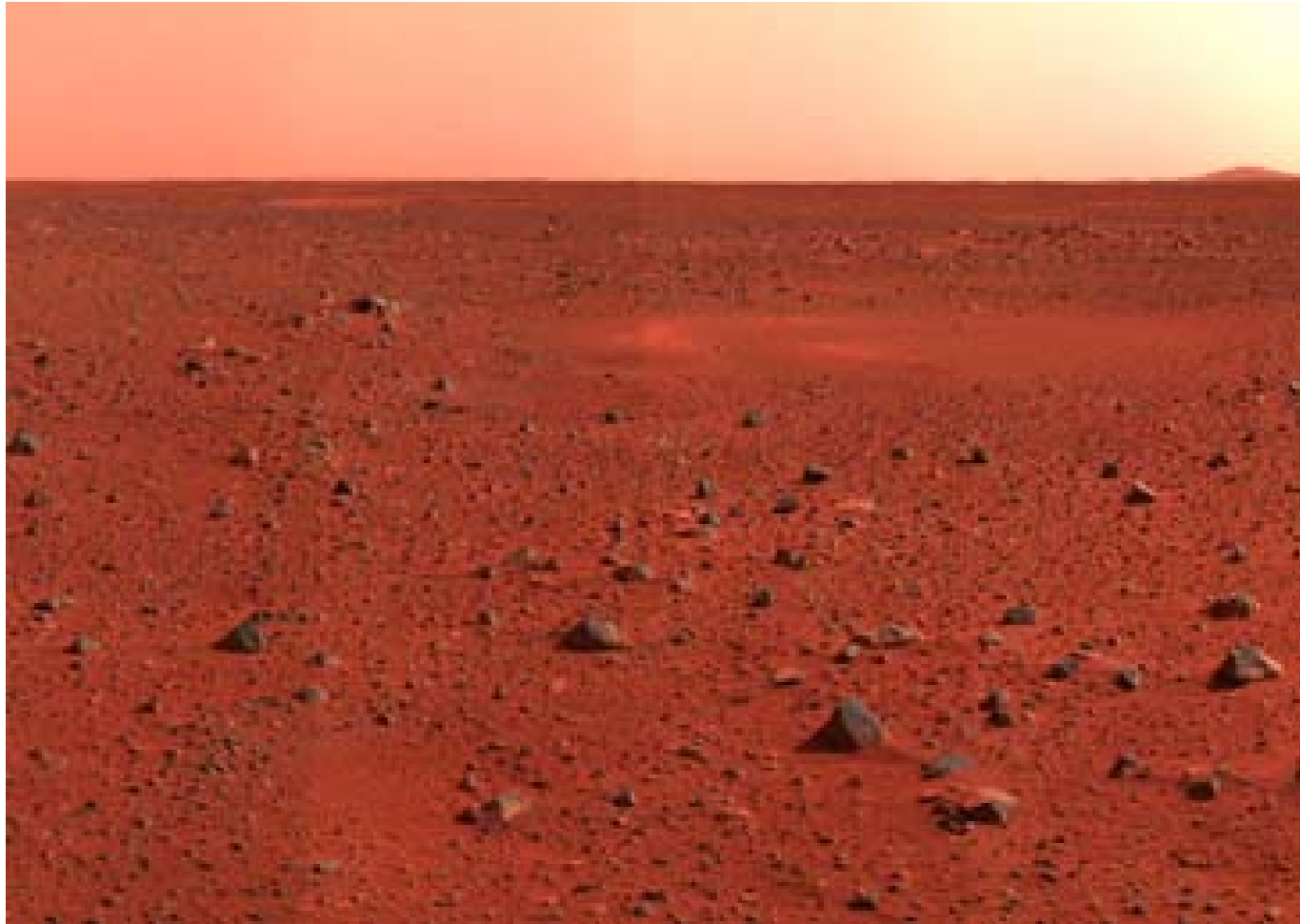


Our Common Journey, a transition toward Sustainability, NRC, 1999

MANAGING FRAGILE ECOSYSTEMS: COMBATING DESERTIFICATION AND DROUGHT

12.17c To increase the vegetation cover and support management of biotic resources in regions affected or prone to desertification and drought, notably through such activities as afforestation/reforestation, agroforestry, community forestry and vegetation retention schemes.

Mars, January 2004



Combating Desertification



CO₂-Sequestration



<http://www.cooretec.de>

The costs for separation of CO₂ are estimated to 18 – 60 €/t and for transport and deposition to 10 – 24 €/t .

Costs for sequestration of CO₂ by reforestation are estimated to 1 – 5 €/t. Additional advantages: Biomass; improvement of water retention; generating employment. (A. Hüttermann, Göttingen)

Pampers



EXTRA DRY

Pampers



Hydrogel I



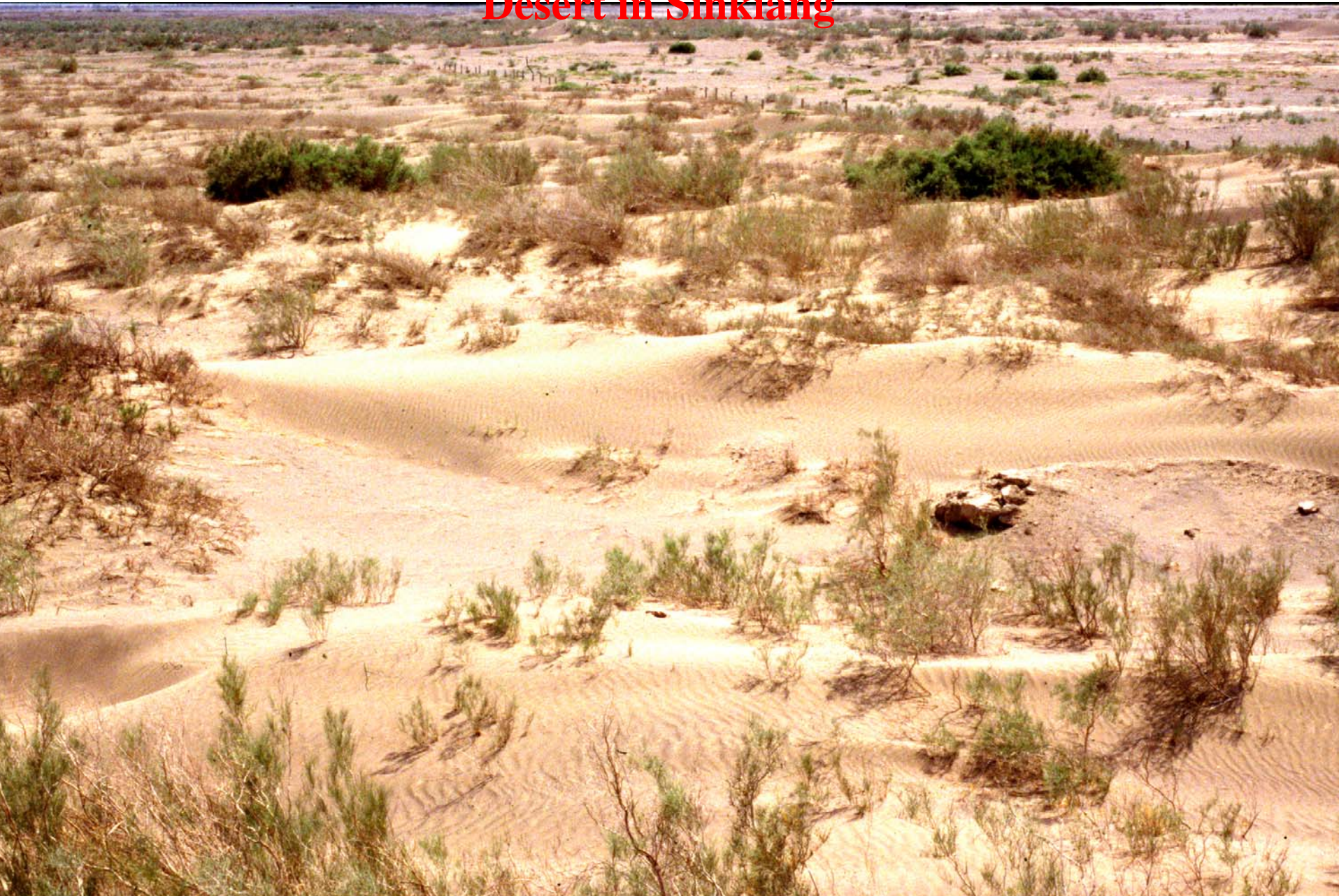
Hydrogel II



Sinkiang

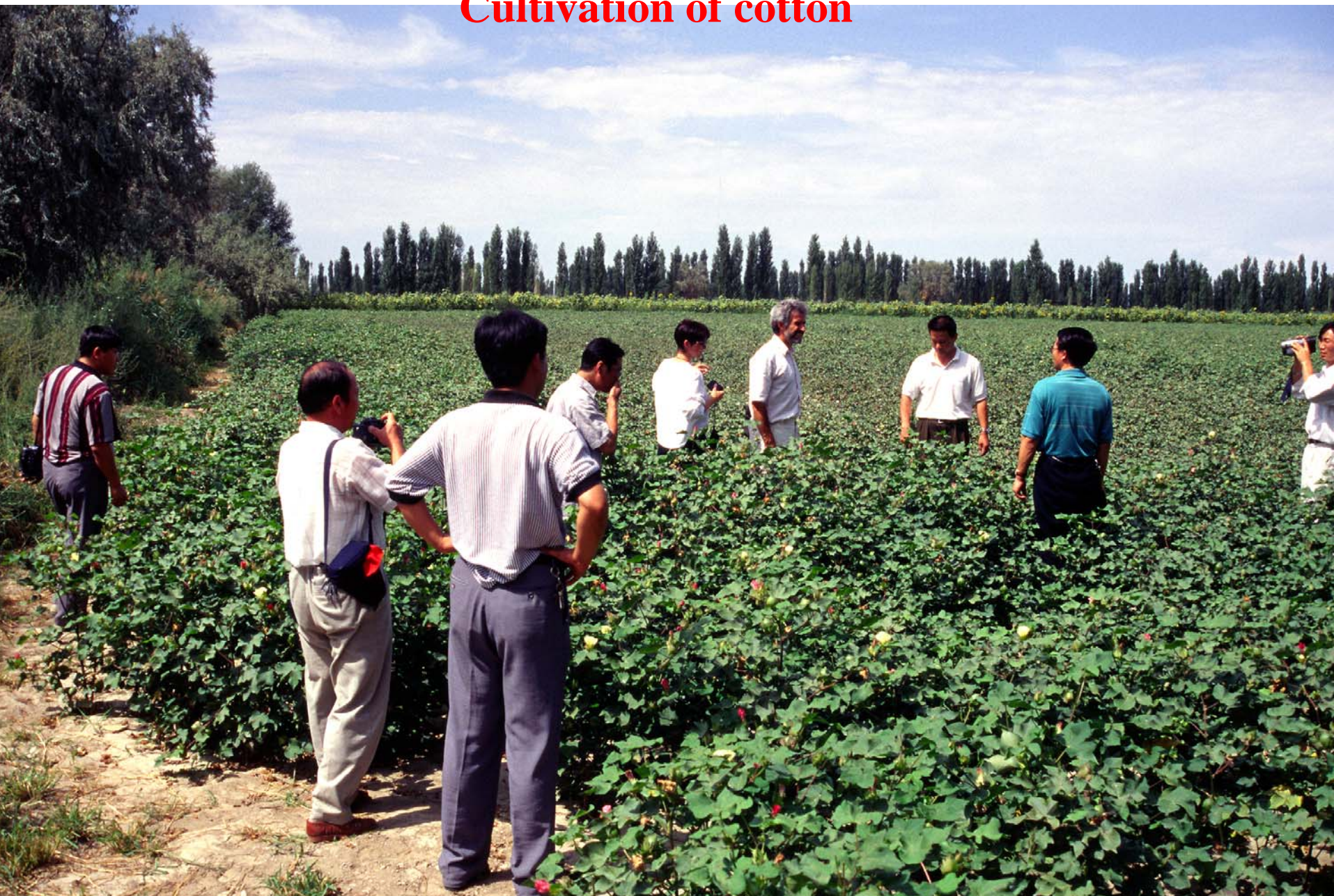


Desert in Sinkiang





Cultivation of cotton



The second world summit on sustainable development will be held this year in Johannesburg. The central theme is the conservation and control of resources. A substantial contribution must be made to this by science, whereby the combination of ecological, economical, and social science needs are consolidated to meet the challenges of the future.



20. October 1998, 09:00 UTC, © EUMETSAT 1999

ANGEWANDTE
CHEMIE © WILEY-VCH

M. Eissen, J. O. Metzger, E. Schmidt, U. Schneidewind, 10 Years after Rio – Concepts on the Contribution of Chemistry to a Sustainable Development, *Angew. Chem. Int. Ed.* **2002**, *41*, 414 – 436.